

KAMI WERKZEUGMASCHINEN

CNC MILLING CENTER

# VKM 1100L



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## SPECIFICATIONS

<b>table size</b>	610 x 1300 mm
<b>spindle speeds</b>	0 - 8000 U/min
<b>positioning accuracy</b>	0.008 mm
<b>repeat accuracy</b>	0.004 mm
<b>Ball leadscrews</b>	40x12 mm
<b>movement longitudinal X</b>	1100 mm
<b>movement cross Y</b>	610 mm
<b>movement in Z</b>	630 mm
<b>tool mounts</b>	BT 40
<b>max. tool weight</b>	7 Kg
<b>Time of Toolchange</b>	2.5 Sek
<b>size of t-slots</b>	5x18x100mm
<b>distance spindle nose - work table</b>	110 - 740 mm
<b>max. weight of workpiece</b>	900 Kg
<b>distance spindle nose - column</b>	667 mm
<b>max. feeds X/Y/Z</b>	12000 mm/min
<b>rapid feed X/Y/Z</b>	36/36/32 m/min
<b>rated capacity</b>	11/15 KW
<b>dimensions</b>	3150x2300x2850 mm

## ACCESSORIES

electric handwheel, SIEMENS 828D, cooling device, Airgun, conveyor, chip tray, 24-position tool changer