

turning insert CNMG120408E-PC4 AC150K



TURNING INSERT

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SPECIFICATIONS

Wenof thechneidplattenform	80°
freewinkel	0°
Toleratz	0,127mm
Klemmtyp	G
Schneidelänge	12mm
Plattendicke	4,76
Eckenradius	0,8 mm
Kattenpräparation	ground Schneide
Spatbrecher	Pc4

Technical drawing of the CNMG120408E-PC4 AC150K turning insert. It shows a grid with various dimensions and material properties. The drawing is titled 'ANSI/ISO 595-B-1' and includes a table of material properties for different grades of PC4. The table has columns for 'Material', 'Density', 'Tensile Strength', 'Yield Strength', 'Elongation', 'Impact Strength', and 'Hardness'. The material grades listed are PC4, PC40, PC45, PC50, PC55, PC60, PC65, PC70, PC75, PC80, PC85, PC90, PC95, and PC100. The drawing also shows the insert's geometry, including its 80-degree angle and 0.8 mm radius.

Technical drawing of the CNMG120408E-PC4 AC150K turning insert. It shows a grid with various dimensions and material properties. The drawing is titled 'ANSI/ISO 595-B-1' and includes a table of material properties for different grades of PC4. The table has columns for 'Material', 'Density', 'Tensile Strength', 'Yield Strength', 'Elongation', 'Impact Strength', and 'Hardness'. The material grades listed are PC4, PC40, PC45, PC50, PC55, PC60, PC65, PC70, PC75, PC80, PC85, PC90, PC95, and PC100. The drawing also shows the insert's geometry, including its 80-degree angle and 0.8 mm radius.