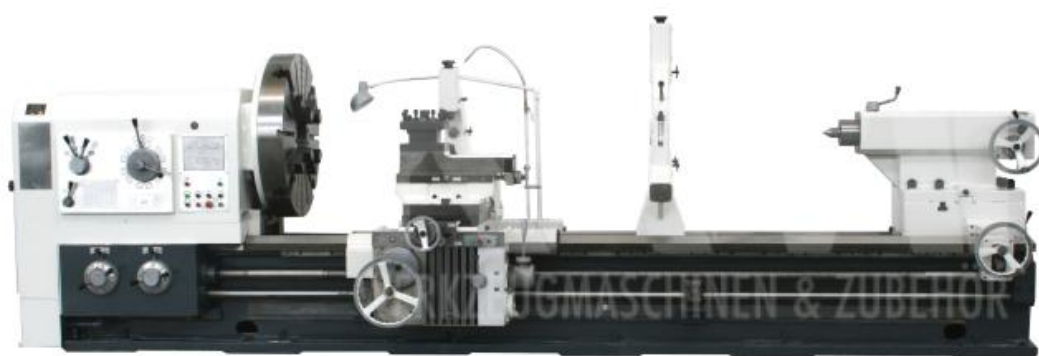


DKM 1250 S



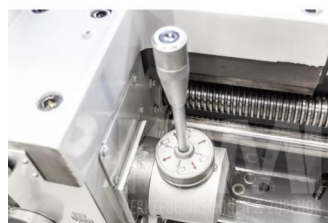
DKM 1250 S

SPECIFICATIONS

height of center	625 mm
distance between center	3000 mm
bed width	755 mm optional 970 mm
max. weight of workpiece	6000 Kg optional 10000 Kg
max. swing over bed	1250 mm
max. swing over slider	865 mm
diameter of spindlehole	130 mm
spindlenose	A 215 (8xM22)
speed range forward	3.15 - 315 U/min
speed range backward	3.5 - 291 U/min
range longitudinal feeds	(56) 0,1 - 12 mm/U
range cross feeds	(56) 0,05 - 6 mm/U
metric thread	(44) 1 - 120 mm
inch thread	(31) 28 - 1/4 TPI
model thread	(45) 0,5 - 60 mm
diametral pitch	(38) 56 - 1/2 DP
quill diameter	160 mm
quill stroke	300 mm
quill konus	morse cone 6
power of engine	22 KW
weight	11.800,00 kg
dimensions	6100 x 1825 x 2150 mm

EQUIPMENT

- » 130 mm diameter of spindlehole
- » 755 mm bed width
- » hydraulic spindle break
- » hydraulic clutch system
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » Integrated taper turning device via driven upper support
- » electric driven Tailstock
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » adjustable main spindle bearing



ACCESSOIRES

4-jaw independent chuck 1000 mm

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D