

KAMI WERKZEUGMASCHINEN L+Z LATHE

DKM 660x1500 SC



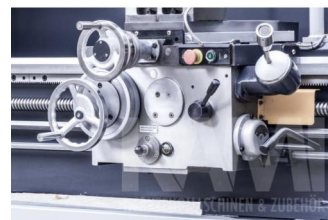
DKM 660x1500 SC

SPECIFICATIONS

| | |
|--------------------------|------------------------------|
| height of center | 330 mm |
| distance between center | 1500 mm |
| diameter of spindlehole | 105 mm |
| max. swing over bed | 660 mm |
| max. swing in the gap | 840 mm |
| max. swing over slider | 420 |
| speed range | 36 - 1600 U/min (12 steps) |
| spindlenose | ISO 702/II Nr. 8 |
| movement of X-axis | 305 mm |
| Z1 axis travel | 145 mm |
| range longitudinal feeds | 0,063 - 2,52 mm/U (65 steps) |
| range cross feeds | 0,027 - 1,07 mm/U (65 steps) |
| metric thread | 1 - 14 mm (22 steps) |
| inch thread | 28 - 2 Gatg/Inch (25 steps) |
| model thread | 0,5 - 7 mm (18 steps) |
| diametral pitch | 56 - 4 DP (24 steps) |
| quilldurchmitser | 75 mm |
| quill stroke | 150 mm |
| quill konus | morse cone 5 |
| power of engine | 11 KW (14.95 PS) |
| weight | 3.050,00 kg |
| dimensions | 3135 x 1050 x 1450 mm |

EQUIPMENT

- » produced according DIN 8606
- » 103 mm diameter of spindlehole
- » Gap Bed
- » electromagnetic spindle break
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » 3 axis digital measurement system
- » adjustable main spindle bearing
- » multi-plate clutch in main gearbox
- » helically toothed, hardened and ground gears for little clearance and smooth running



ACCESSORIES

3-jaw chuck 315mm,
4 jaws independent chuck 500 mm,
1 pc follow rest and 1 piece steady rest with
120-250 mm opening dimensions
Optional: Taper Attachment

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. C Multifix quick-change steel holder set Gr. C
- » live center MK5/PHD running
- » drilling accessories keyless drill chuck B16, 1-13mm
- » drilling accessories keyless drill chuck B18 3-16mm

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