

# BKM 5032



**DRILLING MACHINE**

# BKM 5032

## SPECIFICATIONS

<b>drilling capacity in steel</b>	32 mm
<b>table size</b>	500x420 mm
<b>Tapping performance steel</b>	M20
<b>clamping surface table</b>	420x340 mm
<b>clamping surface base</b>	370x370 mm
<b>spindle speeds</b>	12 steps 125 - 3030 U/min
<b>distance spindle nose - base</b>	1120 mm
<b>spindle adapter</b>	morse cone 4
<b>quill stroke</b>	155 mm
<b>automatic feeds</b>	0,1/0,2/0,3 mm/U
<b>T-slot table</b>	14 mm
<b>T-slot base</b>	14 mm
<b>distance spindle nose - column</b>	320 mm
<b>diameter of column</b>	120 mm
<b>power of engine</b>	1,0/1,2 KW/400 Volt
<b>weight</b>	460,00 kg
<b>dimensions</b>	900x600x2100 mm

## EQUIPMENT

- » machine foot to clamping of high Workpieces
- » 2-stager Motor with 12 shifttableen speeds
- » drilling table with t-slots
- » easy and fast speed changes by gear shift
- » gear head 180° swivel-mounted
- » highest smooth running by hardened, ground in oil running gears
- » threading attachment
- » electromagnetic clutch for boring quill feed



## ACCESSORIES

Inkl. threading attachment, cooling pump, Halogen working lamp and autofeed

## OPTIONAL ACCESSORY

- » drilling accessories keyless drill chuck B18 3-16mm
- » vices machine vice TQ 140