

# CNMG120404E-SC3 AP100S



DREHWEENDEPLATTE

# CNMG120404E-SC3 AP100S

## TECHNISCHE DATEN

Wendeschnidplattenform	80°
Freiwinkel	0°
Toleranz	0,025mm
Klemmtyp	G
Schneidelänge	12
Plattendicke	4,76
Eckenradius	0,4 mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	SC3

Technical drawing of the CNMG120404E-SC3 AP100S insert. It includes a table for material selection with columns for material type, hardness, and recommended cutting parameters. The table is color-coded by material type: blue for steels, yellow for cast irons, red for stainless steels, and orange for titanium alloys.

Technical drawing of the CNMG120404E-SC3 AP100S insert, showing a different view or detail. It includes a table for material selection with columns for material type, hardness, and recommended cutting parameters. The table is color-coded by material type: blue for steels, yellow for cast irons, red for stainless steels, and orange for titanium alloys.