

DCMT070204E-PC2 AC250P



DREHWEINDEPLATTE

DCMT070204E-PC2 AC250P

TECHNISCHE DATEN

Wendeschneidplattenform	55°
Freiwinkel	7°
Toleranz	0,127mm
Klemmtyp	T
Schneidelänge	0,7mm
Plattendicke	2,38mm
Eckenradius	0,4 mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	PC2
Macca	0,02 kr

HERFICHE

Material selection chart for DCMT070204E-PC2 AC250P. The chart displays recommended cutting parameters (Vc, fz, ap) for various materials, categorized by material type and hardness. The chart is color-coded by material type: blue for steels, yellow for cast irons, red for cast steels, orange for cast alloys, and light blue for non-ferrous metals. The chart includes columns for material type, material name, hardness, and recommended cutting parameters.

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