

CNMG160612E-PC4 AC150P



DREHWEENDEPLATTE

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TECHNISCHE DATEN

Wendeschnidplattenform	80°
Freiwinkel	0°
Toleranz	0,127mm
Klemmtyp	G
Schneidelänge	16mm
Plattendicke	6,35
Eckenradius	1,2 mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	PC4

Table 1: Material groups and cutting parameters. The table lists various material groups (e.g., Aluminum, Steel, Inconel) and their corresponding cutting parameters (Vc, fz, ap) for different tool geometries and conditions.

Table 2: Material groups and cutting parameters. This table provides additional cutting parameters for different material groups, including recommended cutting speeds and feed rates.