

Drehwendeplatte CCGT09T304E-PA1 AP301M



DREHWEENDEPLATTE

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TECHNISCHE DATEN

Wendeschneidplattenform	80°
Freiwinkel	7°
Toleranz	0,130mm
Klemmtyp	T
Schneidelänge	0,9mm
Plattendicke	3,97mm
Eckenradius	0,4mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	PA1
Gewicht	0,10 kg

Material selection chart for CCGT09T304E-PA1 AP301M. The chart displays recommended cutting parameters (cutting speed, feed rate, and depth of cut) for various materials. The materials are color-coded: blue for steels, yellow for cast irons, red for stainless steels, and orange for titanium alloys. The chart is organized into columns for different materials and rows for different cutting parameters.

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