

Drehwendeplatte DCGT11T301E-PA1 AP301M



DREHWEENDEPLATTE

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TECHNISCHE DATEN

Wendeschneidplattenform	55°
Freiwinkel	7°
Toleranz	0,130mm
Klemmtyp	T
Schneidelänge	11mm
Plattendicke	3,97mm
Eckenradius	0,1mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	PA1
Gewicht	0,10 kg

Material selection chart for turning operations with a 55-degree insert. The chart shows various material groups (Aluminum, Steel, Cast Iron, Titanium, Inconel, etc.) and their corresponding recommended cutting parameters (Vc, fz, ap) for different tool grades.

Material selection chart for turning operations with a 55-degree insert, showing a different set of recommended cutting parameters compared to the first chart.